

The low cost solution for reduced **carbon emissions**

keystonelintels.com



Evolution of lintels

Evolution

Our lintels are engineered to be the most structurally and thermally efficient lintels available.

We have continually evolved and expanded our product range to reflect the needs of our industry.

Leaders in Innovation







1992

Breakplate





2011 Brick Slip Masonry Support



2018

Hi-therm+ Lintels

ΤM

CONTENTS

- 04 Award Winning Innovation
- 07 Unique Patented Design
- 08 Key Benefits
- 09 Better Buildability
- 10 Thermally Efficient
- 12 Cost Effective
- 13 House Builder Testimonials
- 14 Loading Tables
- 18 Extended Range
- 20 Case Studies



Award Winning Innovation

The Hi-therm lintel has revolutionised the steel lintel industry and has won multiple awards for its innovation.

The Sky's the Limit

Product of the Year

Housebuilder Awards

Commercial Innovation of the Year

Construction News Awards

Best Building Fabric Product

Housebuilder Product Awards

Best Eco Product

Build It Awards

What the experts say

This innovation thoroughly impressed the judging panel as an example of a problem being identified, a solution being developed and its success being firmly evident."

Will Botting Construction News Awards

"We specified Hi-therm lintels on our Oakgrove development in Milton Keynes. Crest Nicholson traditionally take the approach of achieving the carbon and energy saving required on a development through a fabric first approach. The Hi-therm lintel contributes to this *approach by significantly* reducing the thermal bridging through the window and door head junction, making it a cost effective option on this Code 4 site."

"We have utilised Hi-therm on a number of developments in a drive to improve our energy performance and limit thermal bridging.

Hi-therm is a cost effective solution that has the added benefit of utilising existing site practices; it enables trades to continue working in line with our current processes, which in turn aids consistency in design and performance." "When the government unveiled its changes to Part L 2013 building regulations, Barratts analysed a range of sustainable solutions in order to comply with the mandatory minimum fabric performance standard (Target Fabric Energy Efficiency, TFEE).

The Hi-therm lintel has proved to offer a cost effective option as part of a suite of specification upgrades." "The Hi-therm lintel with its low Psi Value assists in achieving a fabric first approach to meet compliance and, when specified, can significantly help to meet the ever increasing building regulation (Fabric Energy Efficiency Standard, FEES) targets."

Sustainability Consultants AES Southern Ltd

Darren Dancey Group Technical & Quality Director Crest Nicholson Paul Jenkins UK Housing Portfolio Director Taylor Wimpey

Hi-thermit

Michael Finn Group Design & Technical Director Barratt Homes

The original is now even better

The award winning Hi-therm lintel has been upgraded to offer even greater practicality to builders.

Keystone has invested heavily in Research and Development to re-engineer the Hi-therm lintel utilising our industry leading top hat design.

Fire Performance

Material Performance

Hi-therm+ lintels have been subjected to a fire test in accordance with BS EN 1363-1 1999 at Exova Warrington Fire and achieved a one hour fire performance.

Thermal Performance

Hi-therm+ is up to five times more thermally efficient than a standard steel lintel. Our in-house experts use the latest 'Physibel Trisco' thermal analysis software to calculate Psi values and advise clients on the optimum lintel solution for compliance with the required building regulations. Patented galvanised steel & rigid polymer hybrid design.

BBA Certification

Hi-therm+ has BBA certification having undergone rigorous structural testing to BS EN 845 part 2.



Unique Patented Design



Trusted 3rd party approval



<mark>Key</mark> Benefits

The Hi-therm+ lintel is unsurpassed in terms of thermal efficiency, buildability and technical support.



Buildability

Better buildability – offers the simplicity of a one piece, structurally superior top hat design creating stability during the building process, unlike a two part lintel solution.

Hi-therm+ is manufactured with a wider range & longer lengths.



Thermal Efficiency

Hi-therm+ is the only BBA approved one piece lintel solution that achieves the appendix R value for steel lintels in Part L 2013, depending on wall construction.

Up to 5 times more thermally efficient than a standard steel cavity wall lintel, therefore reducing thermal bridging & improving SAP calculations.

Hi-therm+ Hi-therm+ Hi-therm+



Cost Effective

A low cost route to improve both CO₂ reduction & Fabric Energy Efficiency standards, in line with Part L Building Regulations (see page 12 to compare Hi-therm+ cost efficiency with other popular alternatives).



Split lintels - in some cases split lintels may be offered as a means of enhancing thermal performance, however they are in no way comparable in terms of efficiency or buildability to the Hi-therm+ sustainability lintel.



Good Detailing



Hi-therm⁺

Hi-therm+ closes the cavity.

The single component design simplifies installation.

The one piece design assists stability between the internal and external leaves and creates stability during the build process.

Hi-therm+ gives cost certainty with no additional costs.



Poor Site Detailing



Split Lintels

A cavity closer must be supplied and fitted. ££

Requires two separate lintels with double the handling and installation labour. ff

Individual lintels will require propping and additional wall ties will be necessary to overcome the lack of inherent stability in a split lintel solution. ff

ff = Additional Costs.

Thermally Efficient

Up to 5 times more thermally efficient than a standard steel lintel.

The proven solution to Part L

The Building Regulations Part L

Building Regulations Part L sets the minimum standards for energy performance of new and existing buildings. In the latest changes to Part L, a mandatory (FEES) Fabric Energy Efficiency Standard has been introduced in addition to the original (TER) Target Emission Rate which measures CO₂.

Part L Challenge

The introduction of FEES is based on the principal of preventing energy waste by ensuring the fabric of the building is adequately insulated and airtight. As the fabric of the building will remain for the lifetime, getting the fabric correct at the beginning will save energy for the whole life of the dwelling, meaning more efficient homes.

The FEES target puts focus on the thermal performance of the building fabric i.e. walls, floors, roofs and the materials/components that make these elements up. Lintels are in most cases the most significant thermal bridge, meaning lintels can have an important impact on the overall thermal performance of a building. For example, in a modern well insulated 3 bedroom house with a floor area of 60m², the heat loss through a standard lintel can account for approximately 6%* of the overall heat loss through the fabric of the house. Using a Hi-therm+ lintel reduces this figure to 0.25%, virtually eliminating thermal bridging.

* based on a default lintel Psi value of 0.5 W/m.K.

Psi Value (Ψ)

Mintherm't

3

0.03-0.06

Insulation

Pre-fitted expanded polystyrene insulation enhances the thermal performance of the lintel.

Polymer Thermal Insulator

Rigid polymer thermal insulator acts as an effective thermal break.

Galvanised Steel

Galvanised steel inner & outer leaf.

SAP 2012 and Appendix R

'Standard assessment procedure' (SAP) is adopted by government as the UK's methodology for calculating the energy performance of buildings and ultimately demonstrating compliance with Part L Building Regulations.

Appendix R of SAP 2012 provides a specification for a notional dwelling of identical proportions and dimension, which provides the target for the CO_2 and the FEES. If a dwelling is built conforming to Appendix R values it will achieve the CO_2 and Fabric Energy Efficiency targets to comply with Part L.

Appendix R requires a lintel Psi value of 0.05 W/m.K, which the Hi-therm+ lintel achieves (see the Lintel Type comparison chart).

The Importance of Psi Values

The thermal performance of a lintel is expressed in terms of a Psi value (Ψ) i.e. linear thermal transmittance, which is more commonly referred to as 'thermal bridging'.

The increasing focus on thermal bridging means that materials specifications and component selection need to be carefully considered as part of the overall compliance strategy to meet Part L.

Poorly performing products and SAP calculations using default Psi values are increasingly penalised. The only way to improve the SAP calculation at this stage will be to over compensate in the design by improving other areas of the fabric, such as higher performing insulation, wider cavities or bolt on renewables ultimately increasing the build cost.

To design efficiently for Part L, it is important that energy assessors use independently calculated Psi values or manufacturer calculated Psi values providing they have been calculated by a trained person using specialist thermal modelling software. Keystone's technical support team are trained and accredited to provide specific Psi value calculations free of charge that you can directly input in to SAP calculations.

Talk to our technical experts to find out how Hi-therm+ could save money on your build specification.

The Importance of Lintels

Hi-therm+ can achieve the Appendix R value for steel lintels in Part L 2013 depending on the wall construction. This table shows how Hi-therm+ outperforms other commonly used lintel types.

| Lintel Type Comparison | | | | |
|---------------------------------|-------------------|--|--|--|
| Hi-therm+ Lintel | 0.03 - 0.06 W/m.K | | | |
| Part L Appendix R value | 0.05 W/m.K | | | |
| Standard Lintel | 0.22 W/m.K | | | |
| Default Non Plated Steel Lintel | 0.33 W/m.K | | | |
| Plated Steel Lintel (Default) | 0.5 W/m.K | | | |

* Depending on wall construction





Hi-therm+ offers a cost effective solution to lowering carbon emissions within SAP, offering significant savings compared to other popular alternatives.

In a comparative case study for a house type, using Hi-therm+ would incur less than 20% of the cost of increasing the cavity width by 50mm for the same saving in CO_2 . These CO₂ savings are important within SAP because they give flexibility for compliance in situations where other built details are not meeting the standards in Appendix R.

Comparison of popular solutions to reduce carbon emissions by 1kg



This case study is based on an actual semi detached 75m², 3 bedroom house design and the figures were produced by an independent energy assessor using SAP 2012 software.

House Builder Testimonials

Barratt Homes

Hi-therm significantly reduced thermal bridging on all house types helping to meet Part L 2013. (see page 21)

Gospel Oaks

Hi-therm saved more than £200 per plot by enabling the use of a reduced cavity width. (See page 22)

Coxon's Mews

Hi-therm saved thousands of pounds by removing the need for PV panels. (see page 22)

Berewood

The use of Hi-therm saved thousands by negating the use of costly alternatives. (See page 23)

Saxon Place

Hi-therm saved more than £300 *per plot by reducing the required level of insulation.* (See page 24)

East Riding

Hi-therm provided an easily installed Part L solution in comparison to a complex split lintel option. (See page 25)



BARRATT

HOMES

LYCHGATE

BLOOR HOMES

Rowland

Homes

Realising Dreams

Wrekin

















For cavity widths 90-105

1650-1800

150

2.0

19

16

1950-2100

150

21

17

2.0/2.5 2.0/.2.5

1350-1500

107

2.0

16

13

STANDARD LOAD

HT/S+ 100

Manufactured Length 150mm increments

Total UDL kN 3:1

Total UDL kN 19:1

Height (h)

Thickness

Section Profiles



HT/S+ 110 For cavity widths 110 -125

600-1200

100

1.6

12

10

| Manufactured Length 150mm increments | 600- 1500 | 1650- 1800 | 1950- 2100 | 2250- 3000 | 3150- 3600 | 3750- 4200 |
|---|--------------|---------------|---------------|---------------|---------------|---------------|
| Height (h) | 118 | 118 | 130 | 190 | 234 | 234 |
| Thickness | 2.0 | 2.0/2.5 | 2.5 | 2.5/2.9 | 2.9 | 3.2 |
| Total UDL kN 3:1 | 16 | 22 | 21 | 27 | 27 | 27 |
| Total UDL kN 19:1 | 13 | 18 | 17 | 22 | 20 | 22 |

2550-2700

190

2.5

27

22

2850-3000

190

2.5/2.9

27

20

2250-2400

175

23

18

3150-3600

234

2.9

27

20

3750-4200

234

3.2

27

22

HT/S+ 130 For cavity widths 130 -145

| Manufactured Length 150mm increments | 600- 1500 | 1650- 1800 | 1950- 2100 | 2250- 3000 | 3150- 3600 | 3750- 4200 |
|---|--------------|---------------|---------------|---------------|---------------|---------------|
| Height (h) | 118 | 118 | 130 | 190 | 234 | 234 |
| Thickness | 2.0 | 2.0/2.5 | 2.5 | 2.5/2.9 | 2.9 | 3.2 |
| Total UDL kN 3:1 | 16 | 22 | 21 | 27 | 27 | 27 |
| Total UDL kN 19:1 | 13 | 18 | 17 | 22 | 20 | 22 |

HT/S+ 150 For cavity widths 150 -165

| Manufactured Length 150mm increments | 600- 1500 | 1650- 1800 | 1950- 2100 | 2250- 3000 | 3150- 3600 | 3750- 4200 |
|---|--------------|---------------|---------------|---------------|---------------|---------------|
| Height (h) | 118 | 118 | 130 | 190 | 234 | 234 |
| Thickness | 2.0 | 2.0/2.5 | 2.5 | 2.5/2.9 | 2.9 | 3.2 |
| Total UDL kN 3:1 | 16 | 22 | 21 | 27 | 27 | 27 |
| Total UDL kN 19:1 | 13 | 18 | 17 | 22 | 20 | 22 |

Please note other cavity widths and loading conditions are available.







NOTE: The exact lintel profile may vary dependent on lintel length and loading.



HEAVY DUTY

Section Profiles

HT/HD+ 100 For cavity widths 90 -105

| Manufactured Length 150mm increments | 600- 1500 | 1650- 2400 | 2550- 3000 | 3150- 3600 |
|---|--------------|---------------|---------------|---------------|
| Height (h) | 150 | 190 | 234 | 234 |
| Thickness | 2.0/2.5 | 2.9/3.2 | 2.9 | 3.2 |
| Total UDL kN 3:1 | 30 | 35 | 35 | 35 |
| Total UDL kN 19:1 | 22 | 35 | 35 | 32 |



HT/HD+ 110 For cavity widths 110-125

| Manufactured Length 150mm increments | 600- 1500 | 1650- 2400 | 2550- 3000 | 3150- 3600 |
|---|--------------|---------------|---------------|---------------|
| Height (h) | 190 | 190 | 234 | 234 |
| Thickness | 2.9 | 2.9/3.2 | 2.9 | 3.2 |
| Total UDL kN 3:1 | 30 | 35 | 35 | 35 |
| Total UDL kN 19:1 | 22 | 35 | 35 | 32 |

HT/HD+ 130 For cavity widths 130-145

| Manufactured Length 150mm increments | 600- 1500 | 1650- 2400 | 2550- 3000 | 3150- 3600 |
|---|--------------|---------------|---------------|---------------|
| Height (h) | 190 | 190 | 234 | 234 |
| Thickness | 2.9 | 2.9/3.2 | 2.9 | 3.2 |
| Total UDL kN 3:1 | 30 | 35 | 35 | 35 |
| Total UDL kN 19:1 | 22 | 35 | 35 | 32 |

HT/HD+ 150 For cavity widths 150-165

| Manufactured Length 150mm increments | 600- 1500 | 1650- 2400 | 2550- 3000 | 3150- 3600 |
|---|--------------|---------------|---------------|---------------|
| Height (h) | 190 | 190 | 234 | 234 |
| Thickness | 2.9 | 2.9/3.2 | 2.9 | 3.2 |
| Total UDL kN 3:1 | 30 | 35 | 35 | 35 |
| Total UDL kN 19:1 | 22 | 35 | 35 | 32 |

Please note other cavity widths and loading conditions are available.







NOTE: The exact lintel profile may vary dependent on lintel length and loading.



EXTRA HEAVY DUTY

HT/XHD+ 130

Manufactured Length

150mm increments

Total UDL kN 19:1

HT/XHD+ 150

Manufactured Length

Total UDL kN 19:1

Height (h)

Thickness

Height (h)

Thickness

Section Profiles

| HT/XHD+ 100 For cavit | ty widths 90-105 |
|-----------------------|------------------|
|-----------------------|------------------|

| | 1 | | |
|---|--------------|---------------|---------------|
| Manufactured Length 150mm increments | 600- 1500 | 1650- 2400 | 2550- 3000 |
| Height (h) | 234 | 218 | 218 |
| Thickness | 2.9/3.2 | 2.9/2.5 | 3.2/2.5 |
| Total UDL kN 19:1 | 40 | 48 | 48 |



HT/XHD+ 110 For cavity widths 110 -125

| Manufactured Length 150mm increments | 600- 1500 | 1650- 2400 | 2550- 3000 |
|---|--------------|---------------|---------------|
| Height (h) | 234 | 218 | 218 |
| Thickness | 2.9/3.2 | 2.9/2.5 | 3.2/2.5 |
| Total UDL kN 19:1 | 40 | 48 | 48 |

For cavity widths 130-145

For cavity widths 150-165

234

2.9/3.2

40

234

2.9/3.2

40

1650-2400

218

2.9/2.5

48

1650-2400

218

2.9/2.5

48

2550-3000

218

3.2/2.5

48

2550-3000

218

3.2/2.5

48







NOTE: The exact lintel profile may vary dependent on lintel length and loading.

| Please note othe | r cavity widths | and loading | conditions a | re available. |
|------------------|-----------------|-------------|--------------|---------------|

Extended Range

STAINLESS STEEL COASTAL SOLUTIONS

Hi-therm+ is also available with a stainless steel outer leaf & galvanised steel inner leaf for use in coastal regions.

The use of stainless steel is ideal when the life expectancy and maintenance programme of a building are key design considerations, for example, in specialist laboratory or medical applications, hospitals, residential care homes, schools, prisons and institutional buildings.

Stainless steel is suitable in these developments because of its outstanding anti-corrosion properties.

'British Standard Code of Practice for the use of masonry – part 3; Materials and Components' recommends the use of stainless steel lintels in buildings that are subjected to aggressive environmental conditions and buildings exceeding three storeys.

There is also a requirement for NHBC registered projects to use stainless steel lintels in coastal locations, namely within 500m of the shoreline.

Product information

- All stainless steel lintels are manufactured from austenitic stainless steel, grade 304 2b to BS EN 10088-Part 2 Astm 240 (European Grade 1.4307).
- All stainless steel lintels are made to order, specific to each application.

CAVITY WALL WIDE INNER LEAF

125MM – 150MM INNER LEAF

| Cavity Widths (mm) | Standard | Heavy Duty | Heavy Duty |
|-----------------------|--------------|---------------|----------------|
| 90-105 | HT/S+100 WIL | HT/HD+100 WIL | HT/XHD+100 WIL |
| 110-125 | HT/S+110 WIL | HT/HD+110 WIL | HT/XHD+110 WIL |
| 130-145 | HT/S+130 WIL | HT/HD+130 WIL | HT/XHD+130 WIL |
| 150-165 | HT/S+150 WIL | HT/HD+150 WIL | HT/XHD+150 WIL |

CAVITY WALL WIDE OUTER LEAF

125MM - 150MM OUTER LEAF

| Cavity Widths (mm) | Standard | Heavy Duty | Heavy Duty |
|-----------------------|--------------|---------------|----------------|
| 90-105 | HT/S+100 WOL | HT/HD+100 WOL | HT/XHD+100 WOL |
| 110-125 | HT/S+110 WOL | HT/HD+110 WOL | HT/XHD+110 WOL |
| 130-145 | HT/S+130 WOL | HT/HD+130 WOL | HT/XHD+130 WOL |
| 150-165 | HT/S+150 WOL | HT/HD+150 WOL | HT/XHD+150 WOL |

* Contact our technical team for loading figures.

CANT BRICK LINTEL

The Cant Brick Lintel can be supplied to suit all lintel profiles for 50-165mm wide cavities.

Example specification: HT/S+100 (CB 60mm)



⊢ 60 ⊣

STOP ENDS

A stop end is required at each end of a lintel to prevent moisture cascading over the ends into the cavity and onto the inside wall.

The use of stop ends quickly and economically removes the risk of water being directed into the cavity.

Stop ends can be fixed to the outer leaf of the lintel using a butyl anchoring strip, ensuring the Stop End is secure at the end of the lintel in the most appropriate position to suit the masonry perp joint.

When fitted, moisture from the lintel is directed outwards through brickwork weeps.

Standard Stop End



'h' nominal → - 95 ⊢ nominal ⊢ 125

Ji the



Case Studies

The following case studies detail projects that highlight the cost and buildability benefits of specifying Hi-therm lintels. **H H H H H H H H H**

New Barratt Homes Sites throughout the UK.



Specifying Hi-therm significantly reduced thermal bridging on all house types.

["]When the government unveiled its changes to Part L 2013 building regulations, Barratts analysed a range of sustainable solutions in order to comply with the mandatory minimum fabric performance standard (Target Fabric Energy Efficiency, TFEE).

The Hi-therm lintel has proved to offer a cost effective option as part of a suite of specification upgrades."

Michael Finn Group Design & Technical Director Barratt Homes



Oakgrove Village

Milton Keynes, Buckinghamshire.



Specifying Hi-therm significantly reduced thermal bridging on all house types.

"We specified Hi-therm lintels on our Oakgrove development in Milton Keynes where we are required to meet Level 4 of the CfSH.

Crest Nicholson traditionally take the approach of achieving the carbon and energy saving required on a development through a fabric first approach and the Hi-therm lintel contributes to this approach by significantly reducing the thermal bridging through the window and door head junction, making it a cost effective option on this Code 4 site."

Darren Dancey Group Technical & Quality Director Crest Nicholson





Project Details

 Barratts are required to meet the increased performance demands on plots which must comply with part L 2013.

Hi-therm Solution

- Full technical support and site-specific
 Psi value calculations provided.
- Hi-therm significantly reduces the thermal bridging through window & door head junctions to achieve class leading values
- Hi-therm lintels are single piece and fitted in the same method as a standard steel lintel, so require no special arrangements onsite.



Project Details

 Crest Nicholson were required to build all house types on their Oakgrove Village development to meet Level 4 of the Code for Sustainable Housing.

Hi-therm Solution

- Full technical support and site-specific
 Psi value calculations provided.
- Hi-therm significantly reduced the thermal bridging through all window & door head junctions across all house types in the development.
- Hi-therm lintels are fitted in the same method as a standard steel lintel, so had no impact on the construction sequencing.

Gospel Oak Tipton, West Midlands.



Hi-therm saved more than £200 per plot and *dramatically improved the fabric performance* without any specialist build techniques.

"As an experienced builder of eco-friendly homes, we were very impressed with the innovation of the Hi-therm lintel's fabric first approach. With the new Part L 2013 regulations tightening we are always looking for cost effective solutions to improving the building's overall thermal performance.

No other single lintel product has enabled us to reduce thermal bridging as much as Hi-therm. This fabric first approach has enabled us meet the new regulations without the need for costly renewable technology or wider cavities."

Richard Southgate Project Co-ordinator/Owner Wrekin Eco Homes



Coxon's Mews

Ashby-De-La-Zouch, Leicestershire.



The use of Hi-therm saved £1,000's by negating the use of costly alternatives.

When split lintels were specified for this project I looked for an alternative product to avoid the increased handling and site work they would involve.

Ashby Energy, our energy assessor, introduced the Hi-therm lintel which significantly lowered the amount of thermal bridging, helping us to meet level 4 in the code for sustainable homes with the simple installation of single piece lintels."

Frank Sandkey Buver Lychgate Homes





Project Details

- Wrekin sought out the latest fabric first solutions.

Hi-therm Solution

- per plot by enabling the use of a 100mm cavity instead of a 125mm width.
- Hi-therm dramatically improved the fabric build techniques.
- sustainable technologies.



Project Details

- The planning approval for 4 retail units and for Sustainable Homes performance.
- Level 4 energy/CO2 targets.

Hi-therm Solution

- By using Hi-therm as a fabric first solution, enabling the energy target to be met without the use of wider cavities or PV units.
- Hi-therm was simple to install, avoiding the complexity of split lintels.

Berewood Waterlooville, Hampshire.



The use of Hi-therm saved £1,000's by negating the use of costly alternatives.

"The Waterlooville site was required to meet Level 4 of the code for sustainable homes. We wanted to achieve compliance and deliver the energy savings with a cost effective fabric first approach rather than the use of complex and expensive renewable technologies. Having discussed this with our energy assessor and our lintel supplier we decided to specify the Hi-therm lintel.

This choice delivered reduced thermal bridging at the head junctions and openings allowing us to meet our carbon targets. We particularly valued the fact that no changes to our construction practices onsite were required."

Phil Jackson Group R&D Manager Bloor Homes





Project Details

 The Berewood development includes a full range of property types from 1 to 5 bedrooms and Hi-therm was specified on each home within the 168 acre site.

Hi-therm Solution

- The use of Hi-therm was a significant contributor to the achievement of Level 4, Code for Sustainable Homes.
- Full technical support provided to develop a suitable specification for the site.
- Hi-therm does not require any special installation techniques.



Project Details

 St. Inns development at Moira, Co. Down, includes detached and semi-detached 3 and 4 bedroom house types and Hi-therm was specified on each home.

Hi-therm Solution

- Full technical support and site-specific
 Psi value calculations provided.
- Hi-therm's performance contributed to the saving of upwards of £1,000 per plot on other sustainable technology.
- Hi-therm does not require any ongoing maintenance, unlike many alternative sustainability solutions.

St. Inns Moira, Co. Armagh.



The use of Hi-therm contributed savings of more than £1,000 per plot on other technology.

["]Using the Hi-therm lintel helped us to achieve a pass rating keeping the air test above 5, therefore removing the need for mechanical whole house ventilation/heat recovery, or alternatively other renewable energy products such as PV.

Whilst the Hi-therm was not the only resolution, it is a combination of various products and u-values. which achieve the pass; Hi-therm helped to achieve the pass in this instance."

Chris Carroll Quantity Surveyor Lagan Homes



Kings Hill Alton, Hampshire.



Hi-therm reduced thermal bridging to improve the energy efficiency of the dwellings

"Red Oak Developments is committed to building energy efficient homes. The Kings Hill project was designed to a high specification. We wanted to create a home that was both energy efficient and traditionally beautiful.

We combined Keystone's Prefabricated Insulated Brick Flat Arch with the new Hi-therm lintels to give a product that was thermally efficient, quick to install and yet highly attractive. Choosing Hi-therm gave a 95% reduction in the thermal bridging due to lintels compared to the default and contributed significantly to lowering carbon emissions within SAP."

Neil Sheilds Red Oak Developments



Saxon Place

Penwortham, Lancashire.



The use of Hi-therm sustainability lintel saved over £300 per plot on wall insulation.

"At Rowland we aim to build a better home for our house buyers which will lower their energy costs and minimise maintenance. That's why we were so impressed by what the Hi-therm lintel offered us in terms of thermal performance while at the same time being extremely cost effective to build."

Scott Warley Senior Buyer Rowland Homes





Project Details

- Kings Hill is highly energy efficient and built

Hi-therm Solution

- energy efficiency of the properties.
- Keystone offered specialist support from the initial
- Hi-therm does not require any special



Project Details

- bedroom houses in a scheme, designed and
- environmentally efficient homes using the latest sustainable technologies.

Hi-therm Solution

- By utilising Hi-therm's enhanced Psi value, Rowland was able to re-assess the overall
- by enabling the wall insulation cost to be

New Jelson Homes Sites throughout the UK.



The use of Hi-therm saved up to £400 per plot on PV panels.

"When introduced to Hi-therm, Jelson's energy assessors discovered they could considerably enhance the energy performance of the houses by adopting the use of Hi-therm in all their house types.

The increase in performance was so substantial that it enabled the assessors to still meet the building codes while removing one to two PV panels per plot at a saving of £350 - £400 per panel.

As a result of these cost efficiencies, Jelson now include Hi-therm sustainability lintels in the specification of all new builds going forward."





Project Details

 To meet the required codes and building regulations for their standard house type, Jelson Homes had adopted a specification requiring a 100mm cavity and the use of PV panels to enhance their energy performance.

Additional Issues

Unlike other sustainability technologies,
 Hi-therm lintel does not require any
 ongoing maintenance throughout the
 life of the building.



New Developments

East Riding PHASE 4 Housing.



Solved site issues and helped them meet thermal bridging requirements.

"Within the Building Design department of East Riding of Yorkshire Council we are constantly looking at products which will enhance the quality and performance of our buildings.

We were specifying a split lintel solution with 150mm wide cavities for our affordable housing developments to help lower thermal bridging and meet building regulations.

However, the split lintel option was causing installation issues on site with the insulation and DPC detail around the split lintels and therefore we were looking for a solution to ease the installation and maintain the thermal insulation continuity. We were introduced to the Hi-therm Lintel, which our technical team and Energy Assessor recognised would offer benefits over split lintels from a technical and building construction perspective. As a result, we have now specified the Hi-therm Lintel for our next phase of affordable homes."

Mark Thomas Senior Architect ERI&F Building Design



Notes

| |
|------|
| |
| |
| |
| |
| |
| |
| |
| |
| |
| |
| |
| |
| |
| |
| |
| |
| |
| |
| |
| |
| |
| |
| |
| |
| |
| |
| |
| |
| |
| |
| |
| |
| |
| |
| |
| |
| |
| |
| |
| |
| |
| |
| |
| |

Keystone

Keystone GB

Ryder Close Cadley Hill Industrial Estate Swadlincote South Derbyshire DE11 9EU

T +44 (0) 1283 200 150 F +44 (0) 1283 223 352 Keystone Ireland Ballyreagh Industrial Estate Cookstown Co. Tyrone Northern Ireland BT80 9DG

T +44 (0) 2886 762 184 F +44 (0) 2886 761 011

keystonelintels.com







LINTEL HOTLINE 01283 200 150

info@keystonelintelsuk.com